

**Garant**

**Indexable insert for turning CC.T 120404, for medium machining, Grade: HB7130-2**

**Order data**

Order number	260158 HB7130-2
GTIN	4062406750183
Item class	21G

**Technical description**

Grade	HB7130-2
Finishing/roughing assignment	Finishing
Main application	M
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.2 - 4 mm
Number of changes/inserts	2
Tolerance	M
Chip breaker	VM
Corner radius	0.4 mm

Tool material	Carbide
ISO code indexable insert	CCMT 120404
Cutting speed $v_c$ main application	70 - 240 m/min
Type of product	Indexable insert for turning